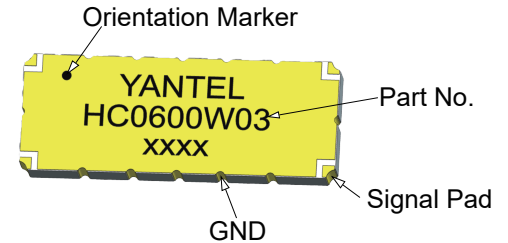


Description

High-power broadband surface-mounted and embedded coupler series, realizing the power synthesis and distribution of microwave high-power amplifier system, signal acquisition and other functions. Used in active phased array radar, microwave transceiver components, microwave amplifiers, radio stations, satellite communications and other projects, to provide standardized and customized high-quality and reliable products.

The performance and reliability indexes are in line with international products, and the pin definition and package size are compatible with international products, realizing 100% in-situ replacement.



Features:

- 200-1000 MHz
- DCS & PCS
- High Power
- Very Low Loss
- Tight Amplitude Balance
- High Isolation
- Low VSWR
- Good Repeatability
- CTE compatible with FR4, G-10, RF-35, RO4350B and polyimide
- Immersion gold, prevent surface oxidation & scratch
- RoHS Compliant

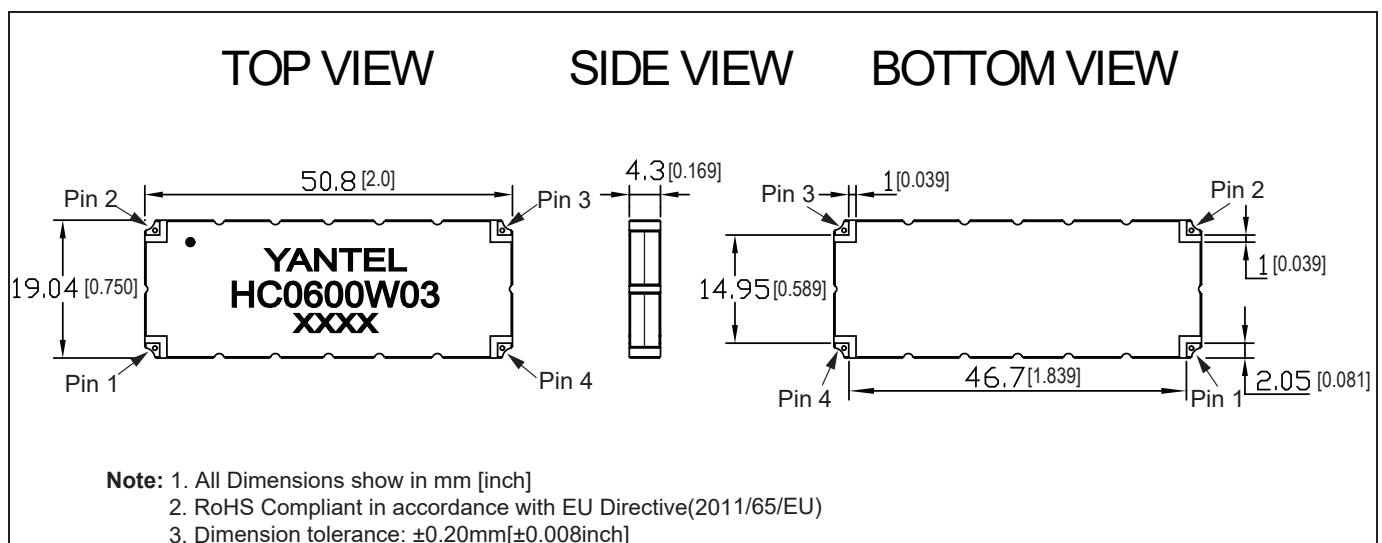
Electrical Specifications

Frequency	Isolation	Insertion Loss	VSWR	Amplitude Balance
<i>MHz</i>	<i>dB Min</i>	<i>dB Max</i>	<i>Max : 1</i>	<i>dB Max</i>
200 - 1000	20	0.35	1.20	± 0.65
Phase Balance	Power	Operating Temp.		
<i>Degrees</i>	<i>Avg. CW Watts</i>	<i>°C</i>		
90 ± 3.0	150	-55 to +95		

Notes:

1. All the above data are based on specified demo board.
2. Insertion loss: Thru board loss has been removed.

Mechanical Outline

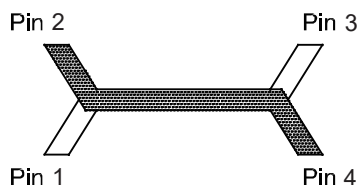


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Hybrid Coupler Pin Configuration

The HC0600W03 has an orientation marker to denote Pin 1. Once port one has been identified the other ports are known automatically. Please see the chart below for clarification:



Configuration	Pin 1	Pin 2	Pin 3	Pin 4
Splitter	Input	-3dB $\angle \theta$	-3dB $\angle \theta - 90$	Isolated
Splitter	-3dB $\angle \theta$	Input	Isolated	-3dB $\angle \theta - 90$
Splitter	-3dB $\angle \theta - 90$	Isolated	Input	-3dB $\angle \theta$
Splitter	Isolated	-3dB $\angle \theta - 90$	-3dB $\angle \theta$	Input
*Combiner	A $\angle \theta - 90$	Output	Isolated	A $\angle \theta$
*Combiner	Output	A $\angle \theta - 90$	A $\angle \theta$	Isolated
*Combiner	Isolated	A $\angle \theta$	A $\angle \theta - 90$	Output
*Combiner	A $\angle \theta$	Isolated	Output	A $\angle \theta - 90$

*Note: "A" is the amplitude of the applied signals. When two quadrature signals with equal amplitudes are applied to the coupler as described in the table, they will combine at the output port. If the amplitudes are not equal, some of the applied energy will be directed to the isolated port.

Typical Performance Data (@25°C)

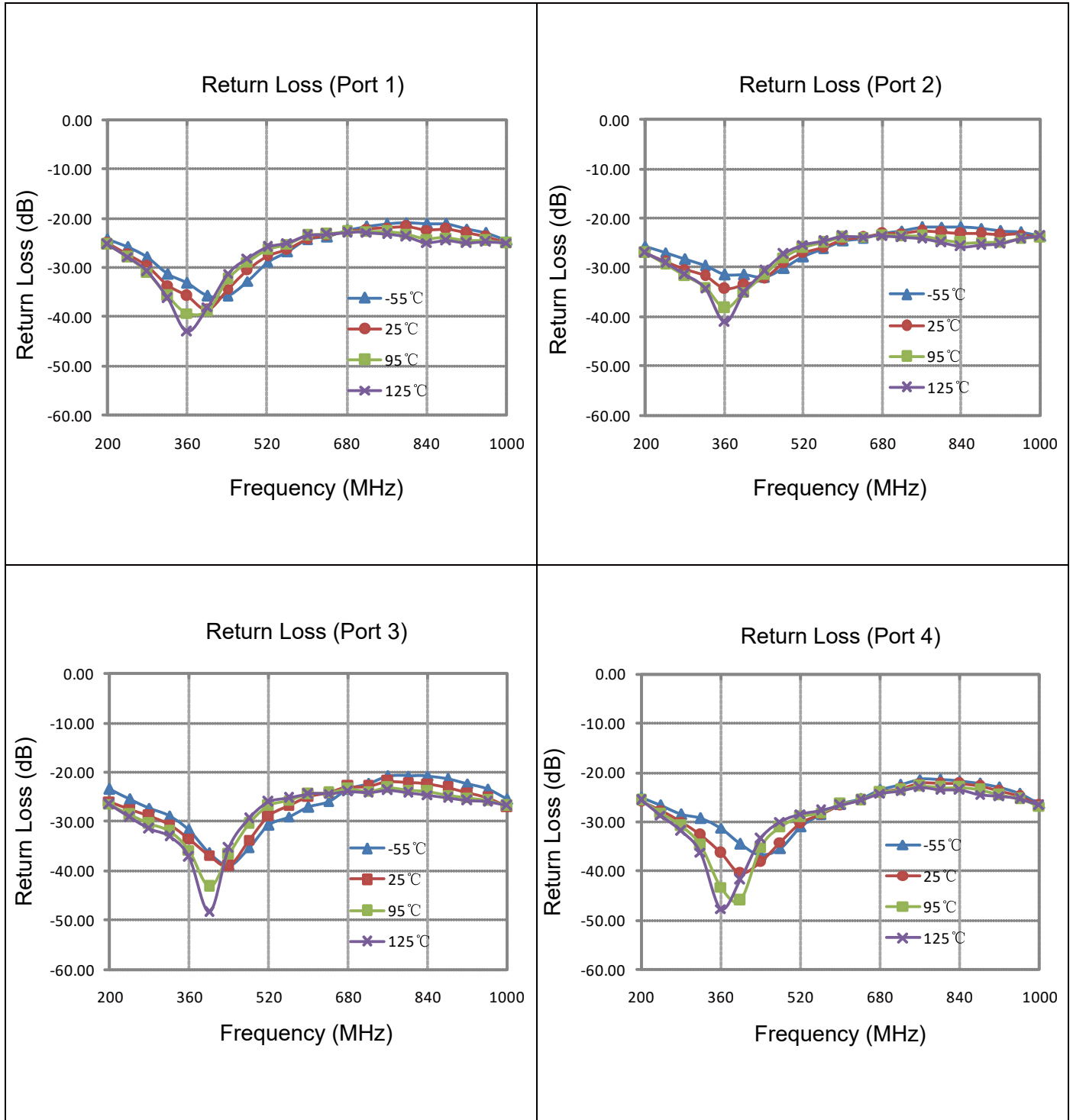
Frequency (MHz)	Coupling (dB)	Transmission (dB)	Insertion Loss (dB)	Isolation (dB)	Amplitude Balance (dB)	Phase (degree)	Return Loss(dB)			
							S11	S22	S33	S44
200	-3.55	-2.68	-0.08	-23.79	-0.44	89.63	-25.16	-26.86	-25.85	-25.85
240	-3.18	-3.03	-0.09	-24.18	-0.08	89.85	-27.42	-28.90	-27.46	-27.63
280	-3.04	-3.22	-0.11	-24.86	0.09	90.02	-29.71	-30.30	-28.94	-29.94
320	-3.00	-3.24	-0.10	-25.93	0.12	90.15	-33.52	-31.66	-30.59	-32.80
360	-3.13	-3.22	-0.16	-27.49	0.04	90.29	-35.83	-34.35	-33.47	-36.44
400	-3.30	-3.06	-0.17	-29.87	-0.12	90.14	-38.64	-33.53	-36.82	-40.45
440	-3.53	-2.87	-0.18	-33.09	-0.33	90.26	-34.35	-32.24	-38.98	-38.21
480	-3.71	-2.69	-0.16	-34.61	-0.51	90.35	-30.52	-29.11	-33.70	-34.11
520	-3.77	-2.65	-0.17	-31.16	-0.56	90.16	-27.65	-27.07	-28.92	-30.31
560	-3.87	-2.69	-0.23	-27.49	-0.59	90.00	-26.28	-25.87	-26.74	-28.61
600	-3.80	-2.68	-0.20	-24.82	-0.56	90.03	-24.18	-24.42	-24.91	-26.64
640	-3.76	-2.86	-0.28	-22.99	-0.45	89.71	-23.55	-23.92	-24.08	-25.64
680	-3.53	-3.13	-0.32	-21.80	-0.20	89.67	-22.67	-23.16	-22.96	-24.04
720	-3.20	-3.33	-0.26	-20.90	0.06	89.28	-22.06	-22.98	-22.86	-23.40
760	-3.00	-3.62	-0.29	-20.58	0.31	88.99	-21.84	-22.66	-21.87	-22.16
800	-2.85	-3.79	-0.29	-20.44	0.47	89.03	-21.76	-22.88	-22.02	-22.27
840	-2.75	-3.90	-0.27	-20.45	0.58	89.26	-22.37	-23.04	-22.27	-22.35
880	-2.76	-3.85	-0.26	-20.59	0.55	89.22	-22.28	-23.05	-23.22	-22.88
920	-2.90	-3.67	-0.25	-20.93	0.39	89.53	-22.97	-23.42	-24.06	-23.81
960	-3.33	-3.35	-0.32	-21.27	0.01	89.97	-23.69	-23.27	-25.16	-24.85
1000	-3.96	-2.81	-0.33	-21.55	-0.58	90.67	-24.97	-23.96	-27.04	-26.69

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Typical Performance (-55°C, 25°C, 95°C, 125°C: 200-1000 MHz)

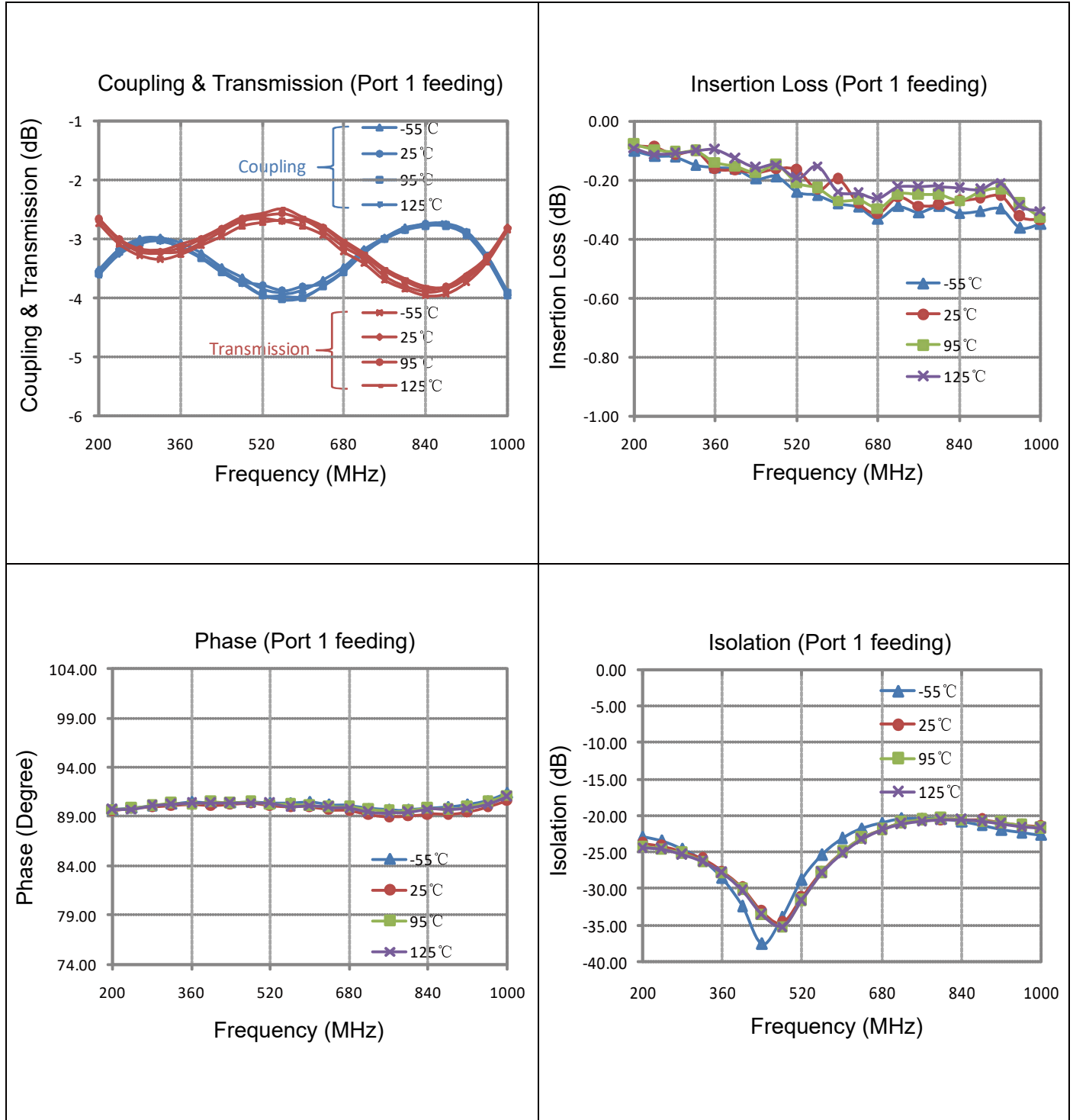


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Definition of Measured Specifications

Parameter	Definition	Mathematical Representation
VSWR (Voltage Standing Wave Ratio)	The impedance match of the coupler to a 50Ω system. A VSWR of 1:1 is optimal.	$VSWR = \frac{V_{max}}{V_{min}}$ Vmax = voltage maxima of a standing wave Vmin = voltage minima of a standing wave
Return Loss	The impedance match of the coupler to a 50Ω system. Return Loss is an alternate means to express VSWR.	$\text{Return Loss (dB)} = 20 \log \frac{VSWR + 1}{VSWR - 1}$
Insertion Loss	The input power divided by the sum of the power at the two output ports.	$\text{Insertion Loss (dB)} = 10 \log \frac{P_{in}}{P_{cpl} + P_{transmission}}$
Isolation	The input power divided by the power at the isolated port.	$\text{Isolation (dB)} = 10 \log \frac{P_{in}}{P_{iso}}$
Phase Balance	The difference in phase angle between the two output ports.	Phase at coupled port – Phase at transmission port
Amplitude Balance	The power at each output divided by the average power of the two outputs.	$10 \log \left(\frac{P_{cpl}}{P_{cpl} + P_{transmission}} \right) \text{ or } 10 \log \left(\frac{P_{transmission}}{P_{cpl} + P_{transmission}} \right)$

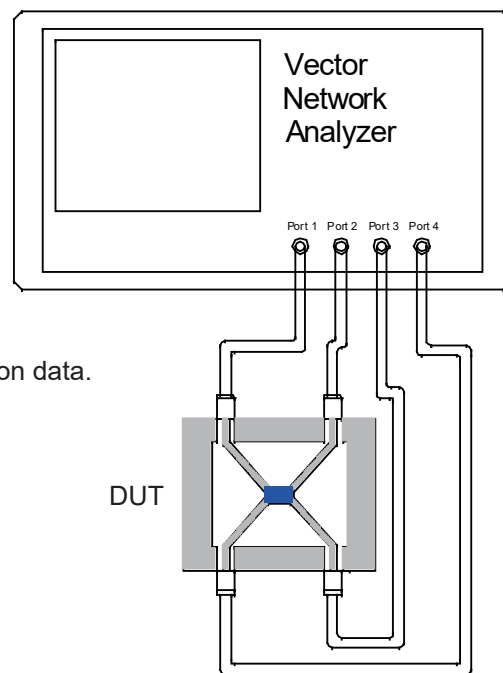
Test Method

1. Calibrating your vector network analyzer.
2. Connect the VNA 4 Port to DUT respectively.
3. Measure the data of coupling through port 1 to port 4(S41).
4. Measure the data of transmission through port 1 to port 3(S31).
5. Measure the data of isolation through port 1 to port 2(S21).
6. Measure the data of phase port 4 & port 3(port 1 feeding).
7. Measure the data of return loss port 1, port 2, port 3 & port 4.
8. According to the above data to calculate insertion loss, amplitude balance & phase.

Note:

1. When calculating insertion loss at room temperature, demo board loss should be removed from both coupling & transmission data.
- Please refer to the below table for demo board loss :

Frequency Range(MHz)	Demo Board Loss (dB) @25°C
470-860	0.07
800-1000	0.10
1200-1700	0.15
1700-2000	0.15
2000-2300	0.20
2300-2700	0.25



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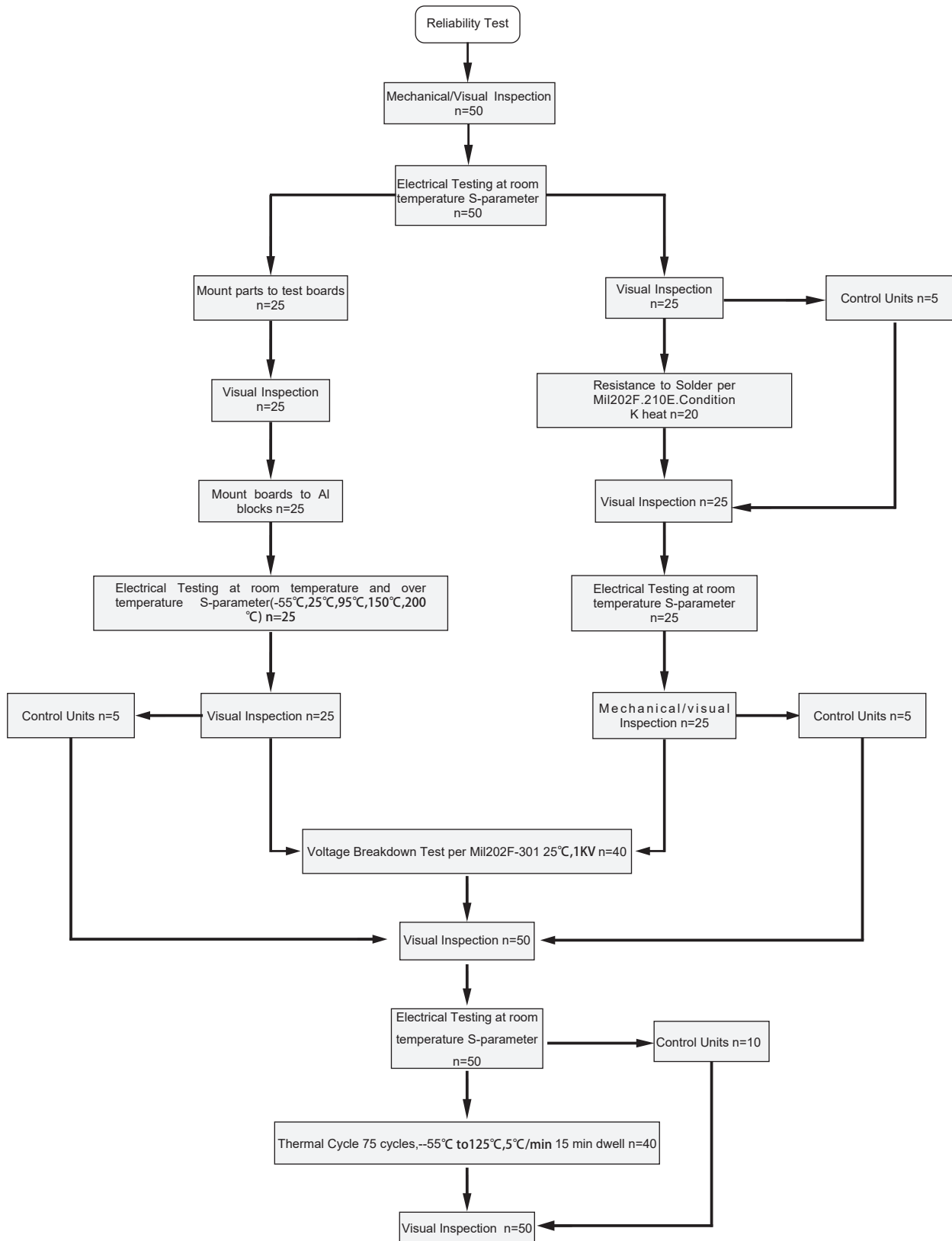
1. 50Ω line width is shown above designing from RO4003B dielectric thickness 0.81mm; copper 1 OZ
2. Bottom side of the PCB is continuous ground plane.
3. All dimensions shown in mm [inch].

The graph illustrates the temperature profile of a reflow soldering process. The vertical axis represents Temperature in degrees Celsius (C), and the horizontal axis represents Time in seconds (s). The curve shows the temperature rising from the start, passing through a preheat/soak phase (60-80sec), entering a soaking zone (60-90sec), reaching a peak temperature (235-255 C) in the reflow zone (50-90sec), and finally cooling down. A melting point range for the alloy (217-219 C) is also indicated.

Phase	Temperature Range (C)	Time Range (sec)
Preheat/soak	-	60-80
Soaking Zone	-	60-90
Reflow Zone	235-255	50-90
Cooldown	-	-

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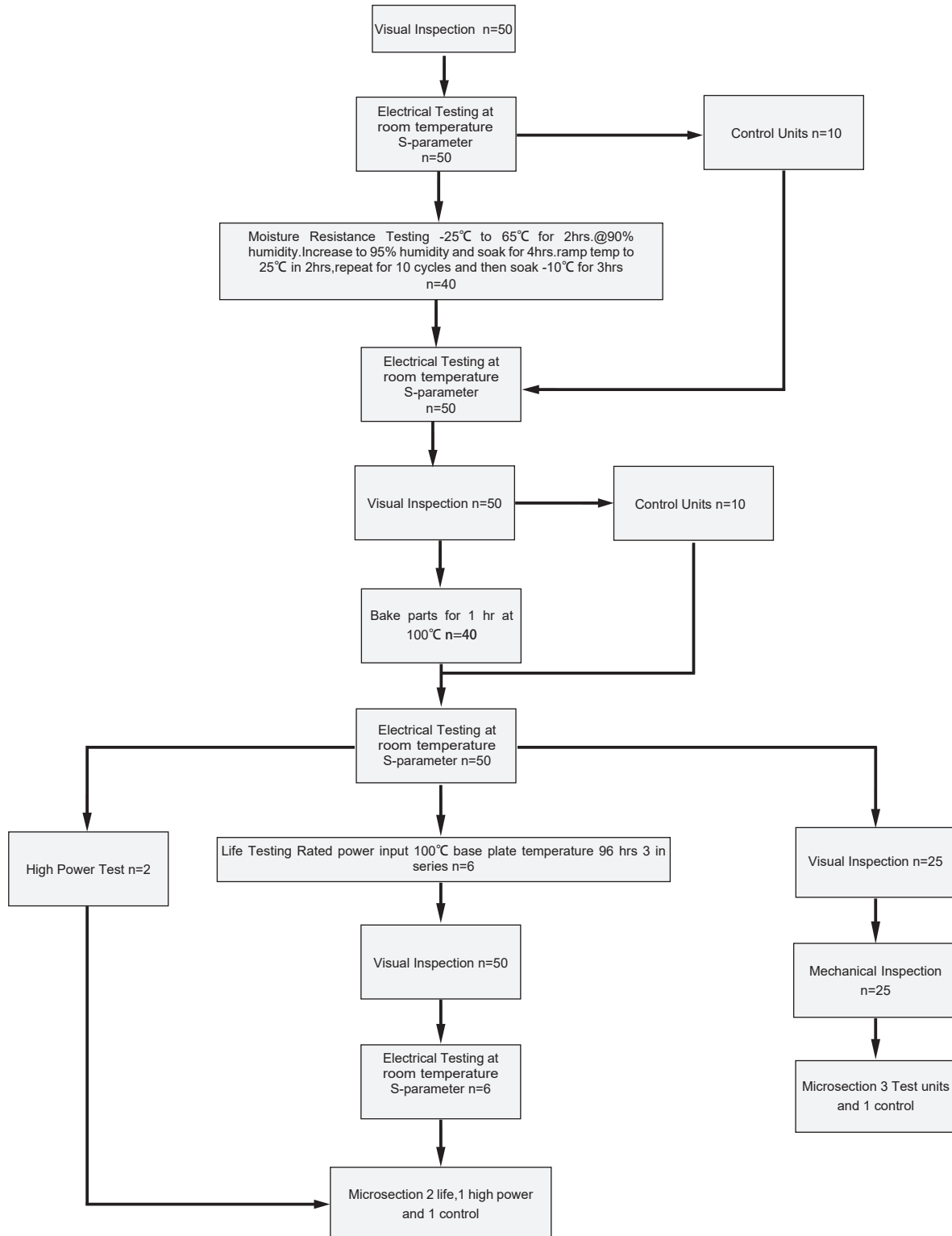
Reliability Test Flow



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Reliability Test Flow



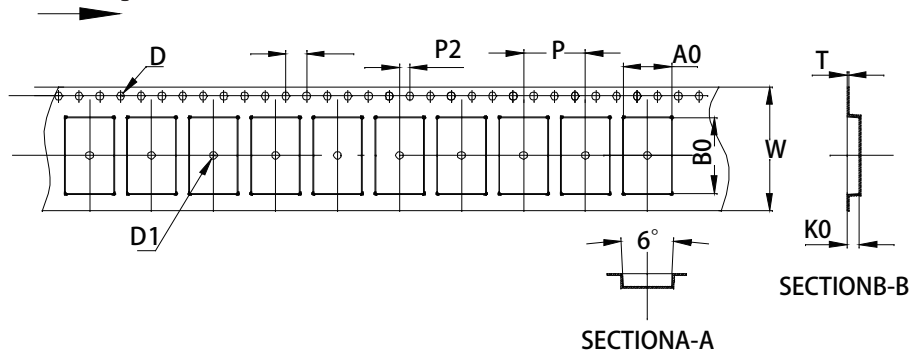
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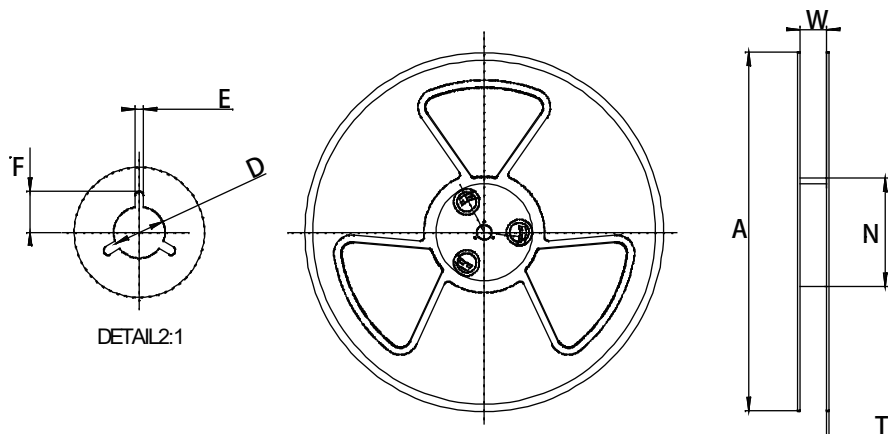
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Tape and Reel Drawing

Feeding Direction



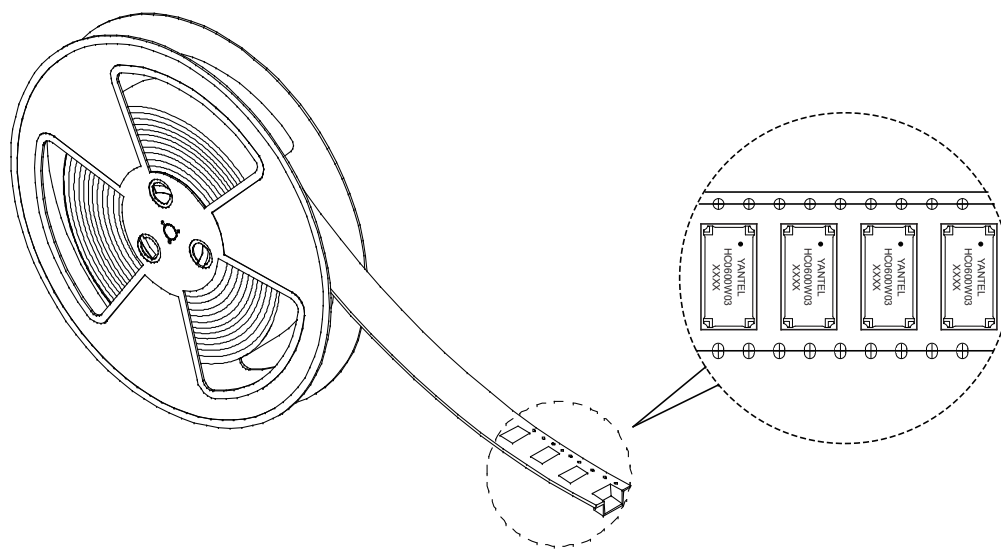
ITEM		W	A0	B0	K0	P	F	E	D	D1	P0	P2	T	7"
DIM	(mm)	72.00	19.35	51.20	4.80	28	34.2	1.75	1.50		4.00	2.00	0.4	P/R
	(inch)	2.835	0.762	2.016	0.189	1.102	1.346	0.069	0.059		0.157	0.079	0.016	
TOLE	(mm)	+0.30 -0.30	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.00	+0.10 -0.00	+0.10 -0.10	+0.10 -0.10	+0.05 -0.05	450pcs



Notice:

- A. 10 Sprocket hole pitch cumulative tolerance is 0.2mm.
- B. Carrier camber shall be not more than 1mm per 100mm through a length of 250mm.
- C. All dimensions meet EIA-418-B requirements.
- D. A0 & B0 measured as indicated.
- E. K0 measured from a place on the inside bottom of the pocket to top surface of carrier.
- F. Material: PE 100
- G. Thickness: 0.30±0.05mm
- H. 500 units (maximum) / T&R

Symbol	Dimensions	
	(mm)	(inch)
W	72.5±0.4	2.854
A	330±0.5	12.992
N	100±0.3	3.937
T	2.0±0.2	0.079
E	2.3±0.3	0.091
F	10.6±0.5/-0.2	0.417
D	13.5±0.5/-0.2	0.531


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